

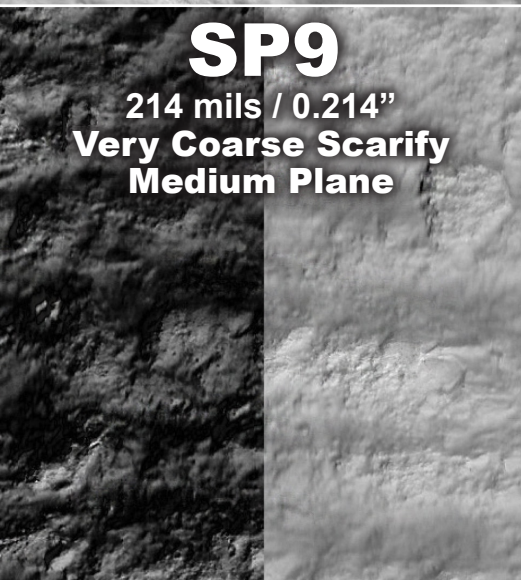
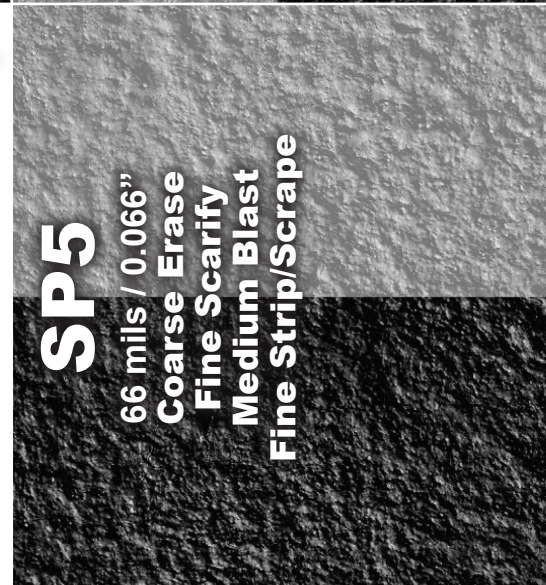
SURFACE PROFILE INSPECTION TOOL

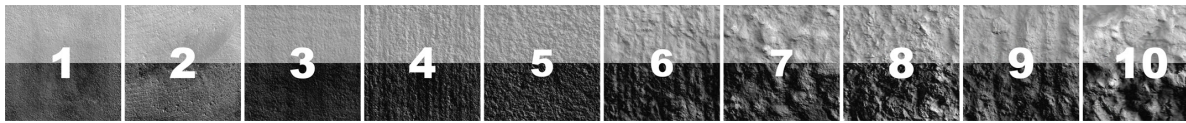
Place this convenient inspection tool directly on the concrete or asphalt surface to visually confirm the surface profile (SP1-10) conditions before and after the surface preparation process.

These photos are actual-size photos of representative surface profiles, textures, and roughness of properly prepared concrete or asphalt surfaces, using drum-style and rotary-style preparators. The creation of a surface profile can be accomplished with a variety of tools, equipment, and materials. The specifications detail the desired SP range, dependent upon the coating, binder or overlay system to be installed.

Each profile has a corresponding number, ranging from SP1 (nearly flat) to SP10 (extremely rough). The surface profile is defined as the measurement of the average distance from the peaks of the surface to the valleys, as seen through a cross-section of the prepared substrate. The texture and appearance of each profile obtained through the surface-preparation process will vary, depending upon the concrete/asphalt strength, composition, aggregate, and finish. On sound surfaces, the range of variation can be controlled to represent these standards, however, as removal depth increases, the profile of the prepared substrate will be increasingly dominant by the type and size of the coarse aggregate.

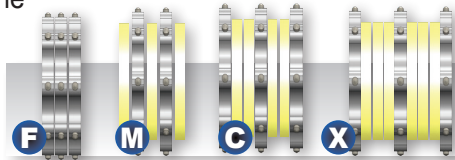
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Surface Profiles

- SP1** Wire Brush, Acid Etch
- SP2** Diamond Grind
- SP3** Fine Erase, Diamond Shave, Peen Strip, Light Blast
- SP4** Medium Erase, Very Fine Strip/Scrape, Light/Med Blast
- SP5** Coarse Erase, Fine Scarify, Medium Blast, Fine Strip/Scrape
- SP6** Medium Scarify, Medium-Heavy Blast, Medium Strip/Scrape
- SP7** Medium-Coarse Scarify, Heavy Blast, Coarse Strip/Scrape
- SP8** Coarse Scarify, Coarse Scabble, Fine Plane
- SP9** Very Coarse Scarify, Medium Plane
- SP10** Coarse Plane



Desired Surface Finish Profiles (SP1-10) by selecting the right cutter drum, offset spacing pattern (F, M, C, X) and removal process. Cutters can be set inline to groove and at narrower widths. Adding spacers increases cutting penetrations.
(F) - 0 spacer; (M) - 1 spacer; (C) - 2 spacers; (X) - 3 spacers.










Binder Guide

Marking Type (legend)	Applied (mils)	Groove (Mils)	SP #	Removal %	Re-apply to itself	Best for A/C/S
Sealer (S)	1-5	N/A	1-2	80-100	Yes	C
Thin Paint (P)	4-15	50	1-3	80-100	Yes	A, S
High Builds (H)	15-30	50	3-5	80-100	Yes	A, S
Epoxy (2)	15-30	50	4-6	80-100	Yes	C, A
Polyester (2)	15-30	50	4-6	80-100	Yes	C, A
Urethane (2)	15-25	50	4-6	80-100	Yes	C, A
MMA (2)	60-120	150	4-6	80-100	Yes	A, S
Thermoplastic (T)	60-120	150	4-6	80-100	Yes	A, S
Preform Tape (A)	30-120	150	4-6	80-100	Yes	A, S
Overlays (O)	125-250	N/A	5-9	80-100	Yes	A, C, S
Repair Material (R)	250 +	N/A	6-10	80-100	Yes	A, C, S







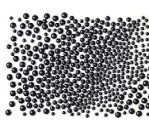
*(A) Asphalt (C) Concrete (S) Surface Treatments

Note: The pavement marking material manufacturer will recommend their desired SP (1-10) range prior to the application of their materials on top or recessed below the surface.

Drum-Style Surface Preparators – Fine (F), Medium (M), Coarse (C), Extra Course (X) setup patterns

								
Cure-It™	PCD-It™	Shave-It™	Finish-It™	Flail-It™	Strip-It™	Mill-It™	Scrape-It™	Plane-It™
Wire Brush SP1	PCD SP1-5	Diamond Shavers (F, M) SP3-4	Steel Flails (F, M, C, X) SP3-5	Carbide Flails (F, M, C, X) SP4-9	Carbide Flats (F, M, C, X) SP3-6	Carbide Millers (F, M, C, X) SP3-6	Carbide Scrapers (F, M, C, X) SP3-6	Carbide Planer (F, M, C, X) SP8-10

Rotary-Style Surface Preparators

						
Cure-It™	Plane-It™	Erase-It™	Erase-It™	Erase-It™	Waterblaster	Shotblaster
Wire Brush SP0-1	Carbide Planer SP3	Fine Erase 216-pin SP3-6	Medium Erase 144-pin SP4-7	Coarse Erase 72-pin SP5-8	High-Pressure Water SP3-7	Shot Blast SP3-7